

## Work Order ID 57386

April 6, 2010 9:52:44 AM



Page 1

Item ID: D3575-2

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector

Stop



Start Date: 4/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 4/09/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-4-06 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInspec.  
Stamp

Draw Nbr	Revision Nbr
D3575	Rev A

100



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3575  Dwg Rev: A  Prog Rev: A  2-  
Deburr if necessary

RB 10-4-7

(4)

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Quality Control

Memo

0.00

RB 10-4-7

120



QC8- Inspect parts - second check

0.00

QC

Quality Control

Memo

0.00

(4)



## Work Order ID 57386

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Page 2

Item ID: D3575-2

Revision ID:

Item Name: Cabin Floor Protector

Start Date: 4/06/10 Start Qty: 4.00

Required Date: 4/09/10 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Stop

Sequence ID/  
Work Center ID  
130

Small Fab

Operation  
Description

Small Fab

Set Up/  
Run Hours  
0.00Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Small Fab

Memo

Deburr if necessary.

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

S.abolos

150

Packaging  
Packaging

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

Memo

0.00



**Work Order ID 57386**

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Page 3

Item ID: D3575-2

Accept



Setup Start



Revision ID:

Item Name: Cabin Floor Protector

Stop



Start Date: 4/06/10 Start Qty: 4.00



Cust Item ID:

Required Date: 4/09/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

QC21- Final Inspection - Work Order Release

160

QC

Quality Control

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

0.00

10/04/12 JF  
MF  
10-4-9



# Picklist Print

April 6, 2010 9:52:44 AM

Page 1

Work Order ID: 57386



Parent Item: D3575-2



Parent Item Name: Cabin Floor Protector

Start Date: 4/06/10

Required Date: 4/09/10

Comments: IPP Rev :A New Issue 07-01-22 EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased		No		100	sf	3,040.000	44.9095			



GE PLASTICS LEXAN SHEET

BB 10-4-7

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	3040	
111710	64	
112585	224	
114032	2752	

(4)

114032



DART AEROSPACE LTD		Work Order:	57380
Description: Cabin Floor Protector		Part Number:	D3575-2
Inspection Dwg: D3575	Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

First Article  Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.005	+			
1.00	+/-0.030	1.00	X			
3.50	+/-0.030	3.50	+			
16.00	+/-0.030	16.00	+			
23.13	+/-0.030	23.13	+			
26.88	+/-0.030	26.88	X			
27.69	+/-0.030	27.69	X			
4.25	+/-0.030	4.25	X			
9.63	+/-0.030	9.63	+			
16.13	+/-0.030	16.13	+			
28.06	+/-0.030	28.06	+			
32.15	+/-0.030	32.15	+			
2.00	+/-0.030	2.00	+			
3.50	+/-0.030	3.50	+			
14.25	+/-0.030	14.25	+			
25.13	+/-0.030	25.13	+			
29.38	+/-0.030	29.38	+			
30.13	+/-0.030	30.13	+			
1.25	+/-0.030	1.25	+			
3.38	+/-0.030	3.38	X			
5.00	+/-0.030	5.00	X			
6.50	+/-0.030	6.50	+			
26.13	+/-0.030	26.13	+			
31.50	+/-0.030	31.50	2			

Measured by:	VB	Audited by:	S	Prototype Approval:	N/A
Date:	10-4-1	Date:	10/04/08	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.29	New Issue	KJ/DD	DA

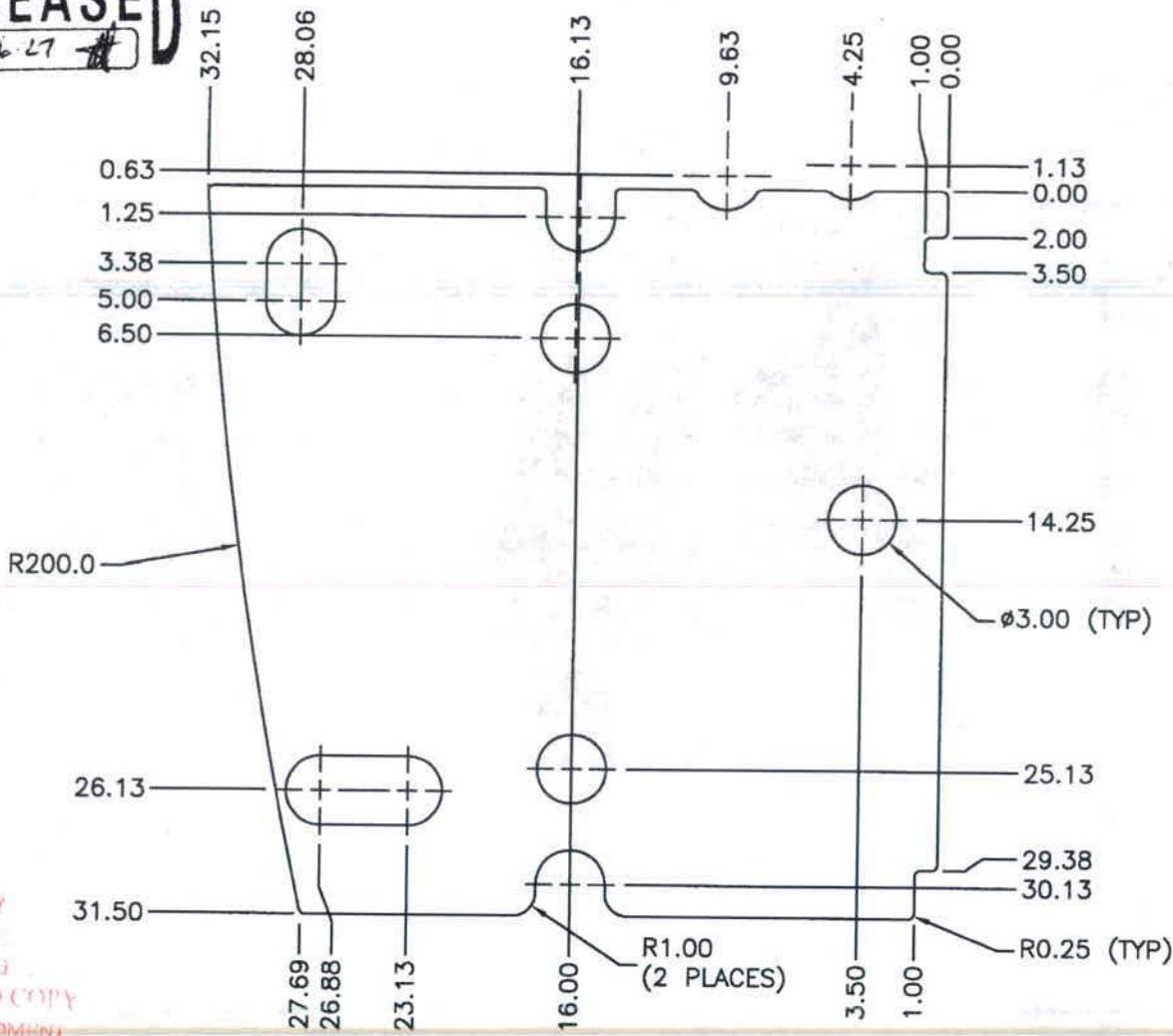




DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>#</i>	DRAWING NO. D3575	REV. A	SHEET 1 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8	
A	07.06.08	NEW ISSUE		

RELEASED  
07-06-27 - ~~1~~

07-06-27



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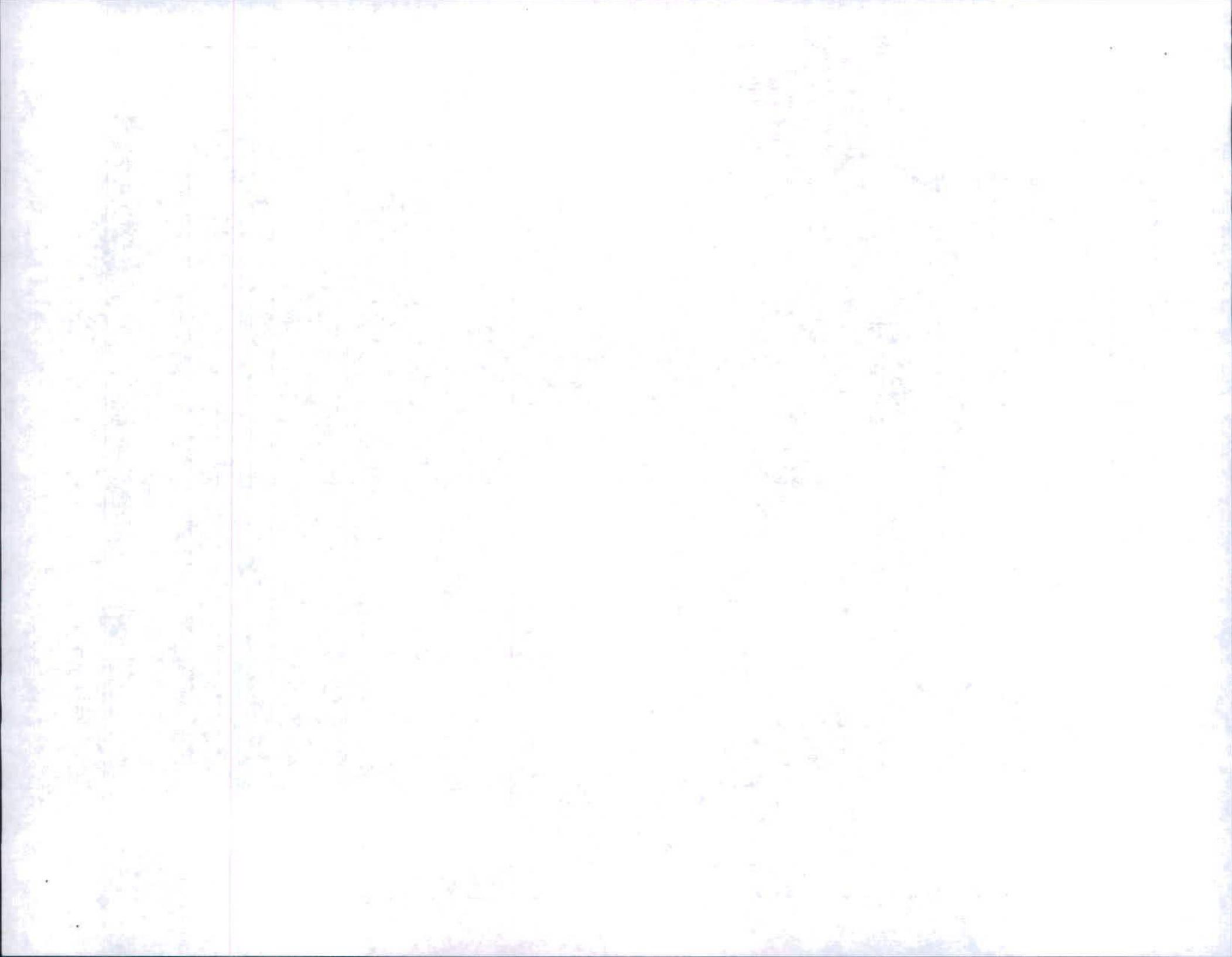
NO. 5738C  
PF 10-4-06

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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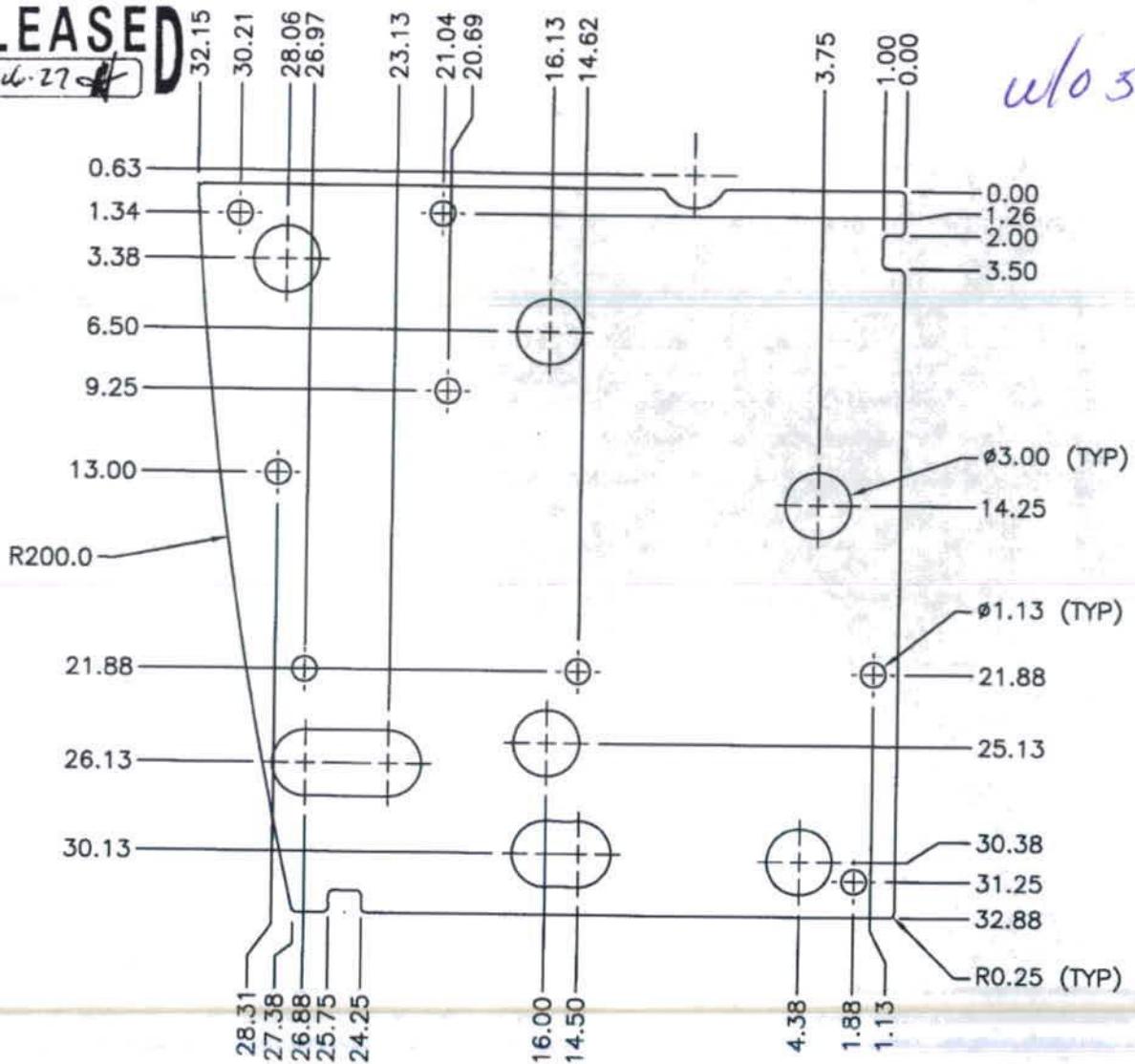


## **DART**

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CHECKED <i>CE</i>	APPROVED <i>WT</i>	DRAWING NO. D3575	REV. A	SHEET 2 OF 4
DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:8	

RELEASED  
07-06-27 *[Signature]*

07.06.27 ~~07~~



D3575-3 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

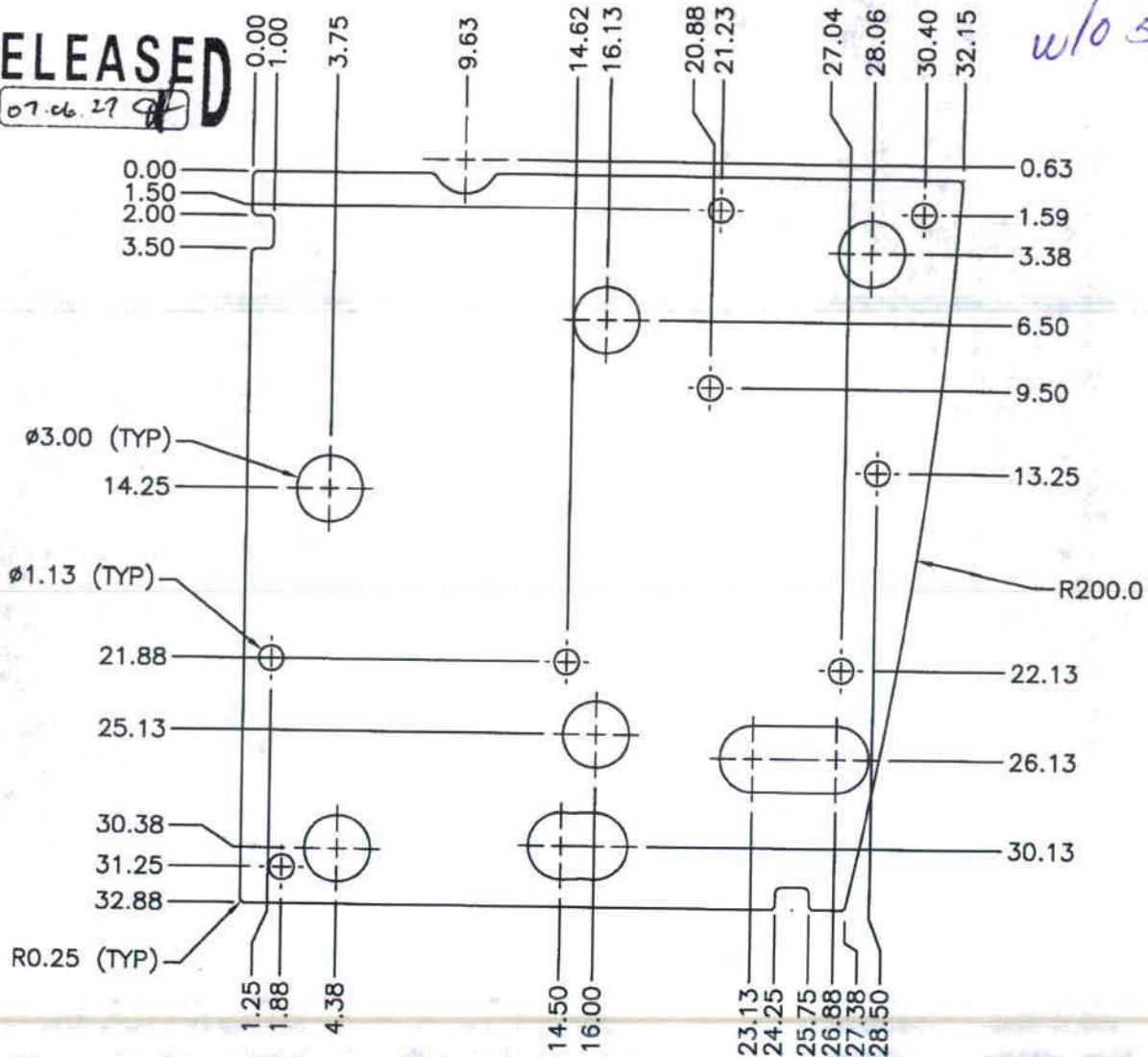
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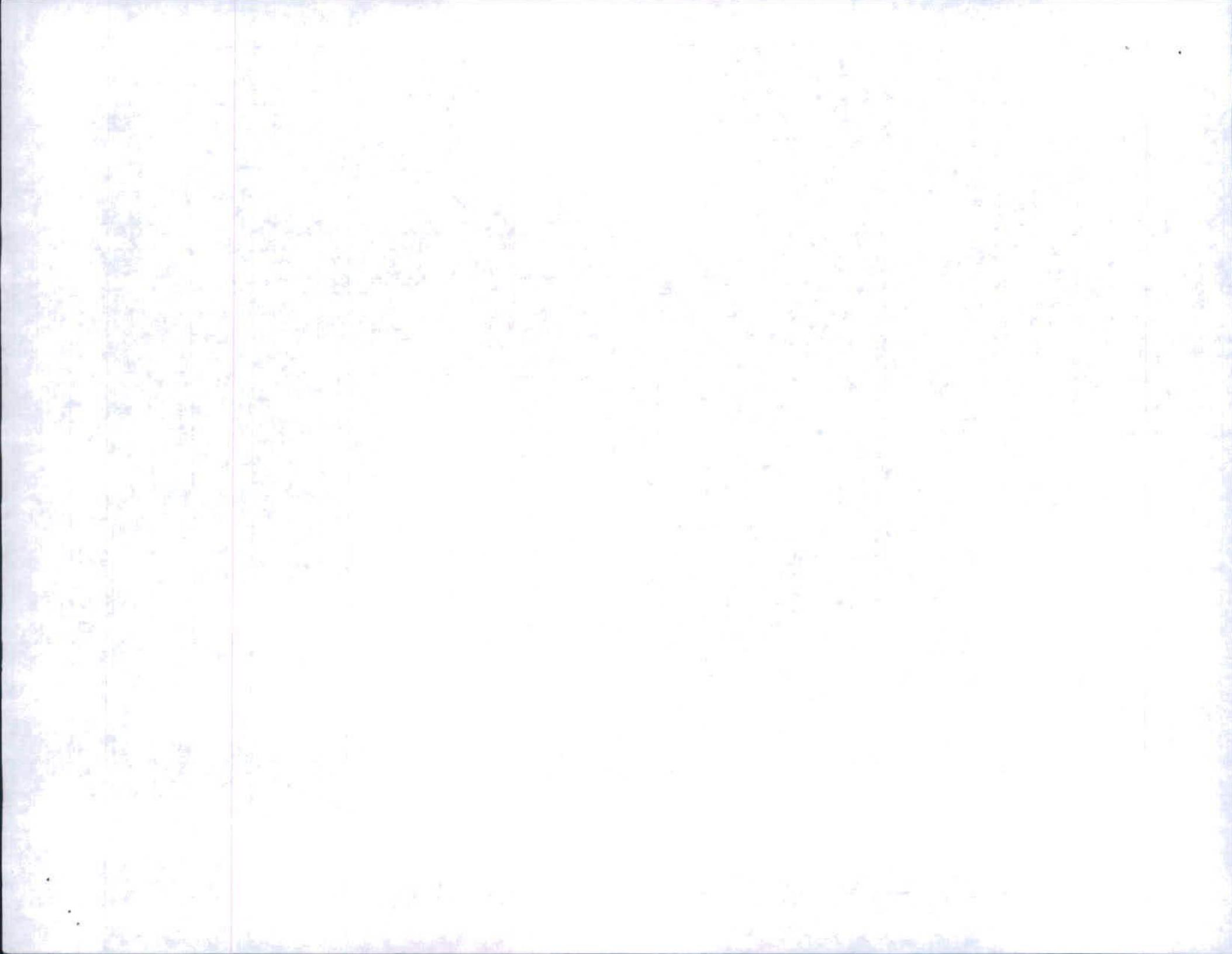
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CHECKED <i>CE</i>	APPROVED <i>dt</i>	DRAWING NO. D3575
DATE 07.06.08		REV. A SHEET 3 OF 4
		TITLE CABIN FLOOR PROTECTOR SCALE 1:8

**RELEASED**  
07.06.08**D3575-4 CABIN FLOOR PROTECTOR****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

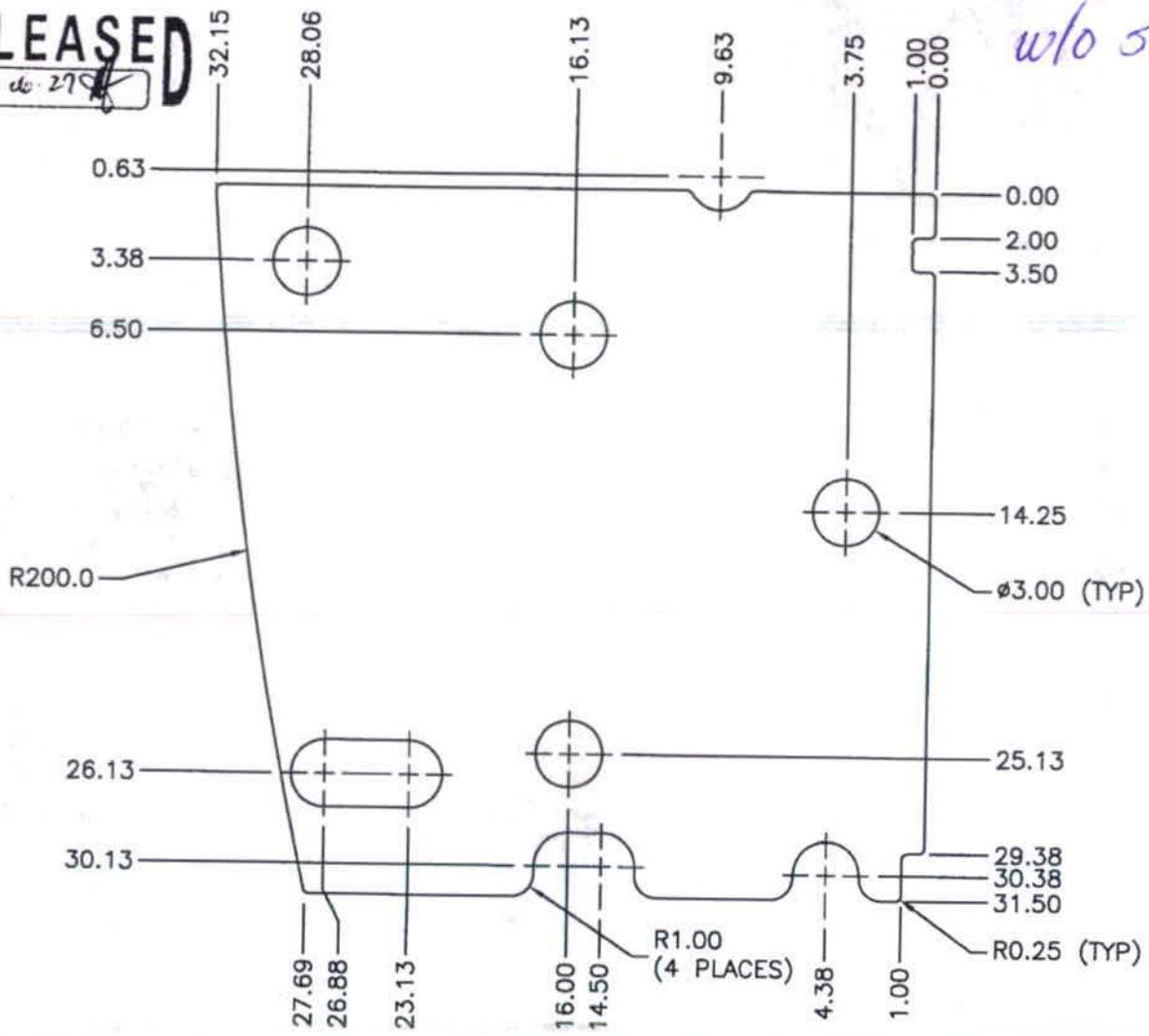
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CHECKED <i>CE</i>	APPROVED <i>H</i>	DRAWING NO. D3575	REV. A SHEET 4 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8

**RELEASED**  
07.06.2008D3575-5 CABIN FLOOR PROTECTOR (SHOWN)D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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